Hi John,
How big an enlargement and still appear sharp eh? That can be quite (unnecessarily) complicated, but there is a relatively "simple" method of doing this. Here come some more symbols :-)

Diffraction limits the smallest separation $\Delta_{\mathrm{fc}}$ of two points of light (produced by a circular aperture) at the film/chip plane that are just barely resolved to

$$
\Delta_{\mathrm{fc}}=\frac{1.22 \lambda \mathrm{~F}_{\mathrm{C}}}{\mathrm{D}}=1.22 \lambda \mathrm{~N}
$$

where $\lambda$ is the wavelength of light and $N$ is the usual f/number. Using an average wavelength of (yellow-green) light as $550 \times 10^{-6} \mathrm{~mm}$, yields

$$
\Delta_{\mathrm{fc}}(\mathrm{~mm})=\frac{\mathrm{N}}{1490}
$$

Depending on the value of $N$, this can be larger than the resolution of the film or chip. Insofar as enlargements are concerned, you need to use the LARGER of the two. For example, if a chip has a pixel size of 0.01 mm and you plan to use $\mathrm{f} / 22$, then $\Delta_{\mathrm{fc}}=22 / 1490=0.015 \mathrm{~mm}$. In this case the larger of the two is due to diffraction, and therefore $\Delta_{\mathrm{fc}}$ should be set to 0.015 mm . On the other hand, if you were using f/11, then $\Delta_{\mathrm{fc}}=11 / 1490=0.007 \mathrm{~mm}$. The larger of the two this time is the pixel size and so, here, $\Delta_{\mathrm{fc}}$ should be set to 0.01 mm . Naturally these equations are based on "ideal" optics.

After an enlargement by a factor E , the smallest resolvable detail are now separated by a distance $E \Delta_{\mathrm{fc}}$ and this needs to be smaller than the human eye can see at your chosen viewing distance $\mathrm{D}_{\mathrm{v}}$.

The angular resolution of a "sharp" human eye is about $1 / 2000$ of a radian. At a viewing distance $D_{v}$ this corresponds to seeing points only $D_{v} / 2000 \mathrm{~mm}$ apart. Therefore, in order for an enlarged image to appear sharp,

$$
\mathrm{E} \Delta_{\mathrm{fc}} \leq \frac{\mathrm{D}_{\mathrm{V}}}{2000}
$$

In other words, the enlargement needs to satisfy the condition

$$
\mathrm{E} \leq \frac{\mathrm{D}_{\mathrm{V}}}{2000 \Delta_{\mathrm{fc}}}
$$

If you were employing $\mathrm{f} / 22$, and $\Delta_{\mathrm{fc}}$ is 0.015 mm and if your intended viewing distance is 400 mm , then the maximum enlargement is $\mathrm{E}=13 \mathrm{X}$.

If you selected f/numbers which ensured that $\Delta_{\mathrm{fc}}$ is always the pixel size ( 0.01 mm ), then your maximum possible enlargement is

$$
E_{\max }=\frac{D_{v}}{20}
$$

For a viewing distance of 400 mm , this corresponds to $E_{\text {max }}=20 X$.
Hope this helps :-)
Cheers,
Frank

